

FABRICATION OF MULTILAYERED WAVE INTEGRATED  
CIRCUITS IN A POLYMER MATERIAL SYSTEM

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In recent years, workers at the University of Michigan have developed a multilayered technology for the fabrication of millimeter-wave integrated circuits (T. M. Weller, R. M. Henderson, K. J. Herrick, S. V. Robertson, R. T. Kihm, and L. P. B. Katechi, *IEEE Trans. Microwave Theory Tech.*, **48**(10), 1635-1642, 2001), (R. M. Henderson, K. J. Herrick, T. M. Weller, S. V. Robertson, R. T. Kihm, and L. P. B. Katechi, *loc. cit.*, pp. 1643-1651). This work employed extensive micromachining of silicon in the preparation of four-layered circuits.

A micromachining practice can be based on Epon<sup>®</sup> SU-8 photoresist manufactured by Shell Chemical. SU-8 supports micromachining of structures on substrates hundreds of microns thick. The material is a negative photoresist, polymerizing and becoming impervious to the original diluting solvent upon exposure to ultraviolet light. The exceptional optical clarity of SU-8 accommodates the formation of well defined walls in thick layers. All SU-8 patterning is conducted with UV and solvents, making it considerably easier and safer to process than micromachined silicon.

In this paper, we report progress in developing a practice for millimeter-wave circuit fabrication using SU-8 as the substrate material. Simply preparing "wafers" of precise thickness from SU-8 requires care. We have developed a molding process where the form comprises a silicon wafer and Teflon<sup>®</sup> sidewalls. Material near the mold edges is sacrificed, allowing consistent fabrication of  $400\pm 15$  micron rectangular wafers. We have developed circuits using coplanar transmission lines, thereby requiring a process for airbridge formation. Other components, including filters, electromagnetically coupled feedthroughs, and mounted semiconductor components. Available results for these will be presented.

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